

Offering Customised Solutions

Binders, Coatings, Sleeves, Consumables for Foundry,
Powdered and Liquid Phenolic Resins
for other Industries



Forace Group



The Forace Advantage

Designing products to suit individual customer needs

Consistent quality

Prompt delivery

Wide network of field representatives – prompt response, easy accessibility



We Serve

Foundry Industry (Ferrous)	: Binders, Coatings, Sleeves and Consumables
Non Ferrous Industry	: Binders, Diecoats, Fluxes and Consumables
Refractory Industry	: Powdered and Liquid Phenolic Resins
Abrasive Industry	: Powdered and Liquid Phenolic Resins
Friction Industry	: Straight and Substituted Phenolics
Rubber Industry	: Straight and Substituted Phenolics
Bulb Sealing Compound	: Solid Phenolics
Resin Felt	: Powdered Phenolics (Fire Retardant Grade)
Resin for Floral Foam	: Liquid Phenolics
Filter Paper	: Solid & Liquid Phenolics
Scrub Pads	: Liquid Phenolics

Vision

Continuous striving for leadership in the field of speciality resins and foundry chemicals.

Striving

A state of mind throughout the organisation, never being satisfied with the status quo and constantly striving to be better and to do new things.

Leadership

Leadership in the eyes of our customers through our thoughts, behaviour, actions and achievements. Build stronger relationships with our existing customers and reach out to new customers through innovation.

Mission

To provide value to our customers and business partners with quality products, innovative solutions and responsive services.

Values

We believe, our customers define the success of our organisation. The customers are always at the top of our mind in everything we do.

Our people are the heart of the organisation, and we give them the freedom to achieve through clarity of direction and free flow of information.

We have a responsibility to make a positive contribution to the society by our business interfaces.

Profile

Forace Group was founded in the year 1980 to fill the gap of a reliable source of resins in North India. Since then, the organization has made exponential growth and has achieved a prominent place in the industry, exporting Resin to about 24 countries worldwide.

With excellent quality, remarkable performance, and satisfactory customer service, Forace Group has grown as the largest Phenolic, Furan Resins producer in the Indian subcontinent.

Forace Group Manufactures Refractory Coatings, Specialty Releases, Core Glues, and Foundry Consumables. A comprehensive range of consumables for the Non-Ferrous Industry, including High Pressure Die-Casting, Low Pressure Die-Casting, Gravity Die-Casting, Smelters and Extrusion.

Forace Group manufactures Specialty Resin Coated Sand for making intricate Ferrous/Non-Ferrous castings.

Forace Group also supply high-quality Specialty Phenolic Resin to various industries like Refractory, Abrasives, Friction, Rubber, Filter paper, Resin Felt, Resin for Floral foam, Scrub pads, Glass Fibre Reinforcement Composite panels, and Bulb sealing compound.

Forace Group is a partner with 17 leading global companies and provides its products and solutions to its customers.



Facilities

Equipped with state-of-the-art DCS controlled fully automatic manufacturing facilities, company has an installed capacity of 1,20,000 MT of binders in wide range.

Company is producing full range of coatings and sleeves for Foundries with most modern equipment, having installed capacity of 30,000 MT per annum.

Resin Coated Sand plant put up with latest technology has installed capacity of 36,000 MT per annum.

Company also serves Non-Ferrous consumables with a 12,000 MT per annum plant producing Non- Ferrous consumables.

Company has Coating & Consumables plant at South Africa having capacity 6,000 MT per annum.

Forace Group has got latest technologies SAP HANNA, Distributed Control System (DCS), Warehouse Management System (WMS) for automation and traceability.

The technically competent workforce that operates the Forace plant round-the-clock to facilitate smooth execution of all assignments is the biggest strength of the company.

In addition, the business associates of forace have privilege access to pool of Technical Experts, who are ever ready to assist in finding solutions promptly and effectively.



Quality

We are an ISO 9001-2015 certified company, committed to supply quality products, strictly as per customer requirements. We have fully-equipped laboratories with advance equipment's like Gas Chromatography (GC), Gel Permeation Chromatography (GPC) for ensuring consistent quality to ensure strict quality control at all stages from raw material to finished product, ensuring complete traceability by use of QR code from raw material to finished goods.

Our products are being used in majority of sophisticated applications like automotive, power, railways, refractory, defence, etc. and qualify the stringent quality requirements.

Forace Group is on SAP S4 Hana which enables full traceability and consistency.





Technological Development and Services

Our steady growth story is a result of in-house research & development. A dedicated Research team is continuously engaged in developing new products and upgrading the formulations, keeping abreast with changes taking place in technologies. We have been recognised as IN-HOUSE - R&D Unit by the Government of India. Our labs are well equipped with all the latest analytical instruments like GC and HPLC

Our main Forte is to offer customized solutions for challenging applications based on our customer's requirements. Appreciating that every industry has unique requirements varying on account of material inputs, process, location and atmospheric parameters, we develop products to meet the specifics of the customer.

Our field representatives keep track of the performance of each supply and forward the feedback to our technical experts for making necessary modifications if required. Our valued customers are thus assured of suitable products and are freed of the trouble of making adjustments at workplace.





Product List

Foundry Industry

Binders

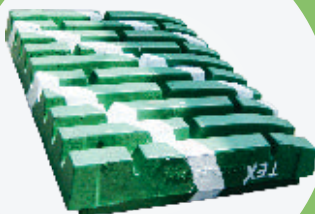
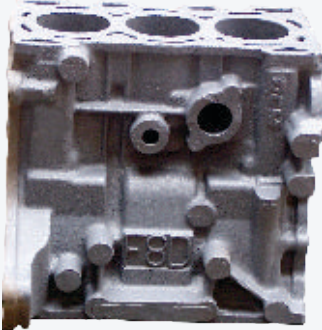
- Shell resin system (solid / liquid / Regular / NF)
- Two part no bake acid cured system
- Two part no bake ester set system (Regular/AC/FL)
- Three part no bake alkyd
- Phenolic urethane self setting system (Steel, Iron, NF)
- Phenolic urethane gassing cold box (Steel, Iron, NF)
- Hot box system for ferrous & non ferrous
- Furan no bake (steel, Sg, Ci, Non Ferrous)
- CO₂ cured phenolic
- Inorganic no bake system

Coatings

- Zircon spirit/water based
- Powder coatings zircon, graphite, alumina silicate
- Graphite spirit/water based
- Alumino-silicate mix refractory spirit/water based
- Magnesite spirit based
- Graphite water base for metallic trough
- Bismuth base coating
- Coating for lost foam process
- Tellurium base coating
- Sulphur block coating
- Coating for centrifugal casting (Automotive Liners)
- Chillcoat

Other Foundry Consumables

- Thinners
- Pattern cleaning agents
- Release agents
 - Release agent for green sand mould
 - Release agent for alkaline phenolic no bake system
 - Release agent for cold box
 - Parting agent for shell (water / solvent based)
 - Aluminium based release for no bake system



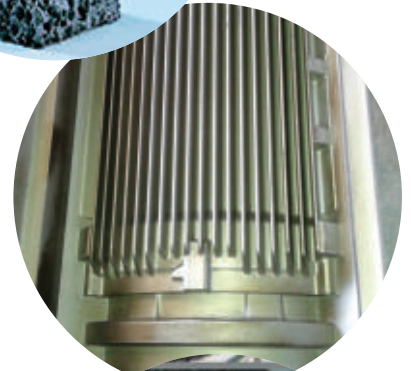
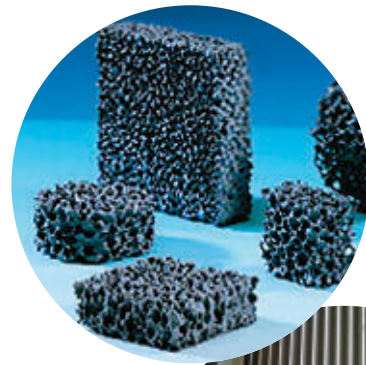
- Core joining paste
 - Hot to hot
 - Cold to cold
 - Cold to cold (ultra fast)
- Collapsible agent for silicate
- Anti piping compound
- Mould sealing rope
- Surface hardner for green sand mould
- Sealing compound for mould and core
- Silicon carbide, Zirconia and Alumina foam filters
- Ceramic sand
- Chromite sand
- Slag coagulant (perlite ore)
- Antiveining sand additives Sphereox
- Additive for thermal reclamation of alkaline phenolic no bake resins
- Forslag Cleaner
- Sleeves
- Foundry equipment's for no bake foundries by MCM Foundry, Italy
- Vibrating equipment's for Foundries of Vibroprocess SRL, Italy
- Cold box and Hot Box Core Shooters of SUMA Robotic, Turkey
- Complete range of Refractory products including Neutral Ramming Mass of M/s Carborundum Universal Limited (CUMI), Mumbai

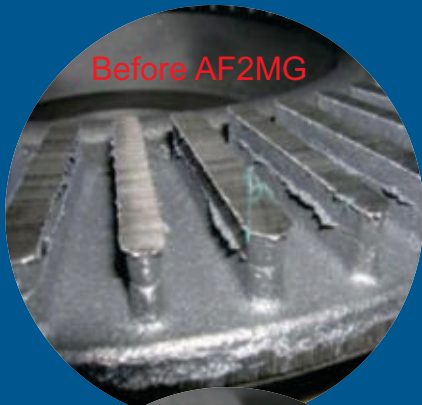
Non Ferrous Industry Consumables

- Powder fluxes, Granulated flux
- Long life die coatings for GDC & LPDC
- High performance lubricants for HPDC
- Boron nitride coating
- Degassing & grainrefining tablets Refractory shapes
- Master alloys

Shell Resin Coated Sand

- Forsand AC (for anti cracking grade)
- Forsand LN (for steel casting with low nitrogen)
- Forsand GP (for heavy section iron casting)
- Forsand NF/AL (for non ferrous casting)





Advance Solutions from John Winter & Co. Ltd. of United Kingdom

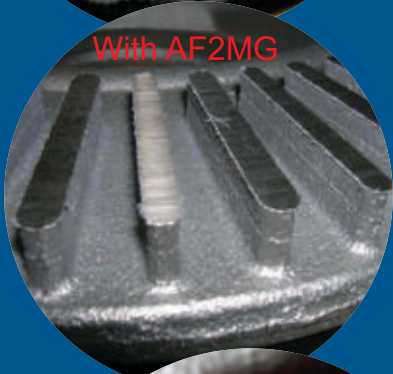
ANTI VEINING ADDITIVE (AF2MG, AF7, AF182B & AF194D) are powdered sand additives specifically developed to eliminate expansion defects caused by silica sand and eliminate veining even in most severe cases. In certain applications it reduces the use of coating.

AF2M, AF7 AF182B & AF194D are powdered sand additives specifically developed to eliminate expansion defects caused by silica sand. These defects are typically found in a wide range of castings such as turbo chargers, manifolds, axle housings and pumps when using PUCB binders.

Low additions to the core sand of typically 0.5% - 1.0% in case of AF2MG and 2-3.5 % in case of AF7 at the sand mixing stage have been proven to eliminate veining, even in the most severe cases.

Apart from the obvious benefits of reducing scrap castings, adding AF2MG increases flowability of the mixed sand, improving core definition.

In certain applications, reduction of the use of coatings is possible as AF2MG, AF7, AF182B & AF194D can be used in conjunction with finer sand grades. This reduces the effects of metal penetration, where high levels of veining would be found. AF7 is used in resin coated sand to remove thermal cracking and metal penetration.



Ceramic Foam Filters from Drache Umwelttechnik GmbH, Germany

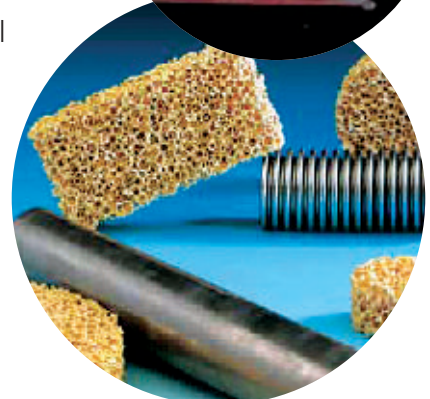
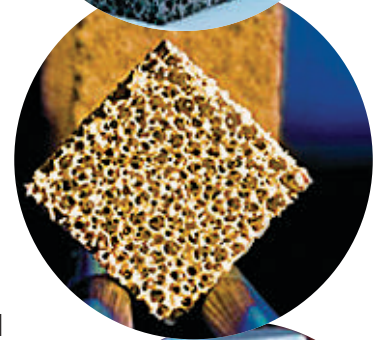
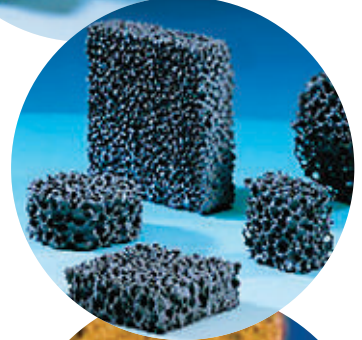
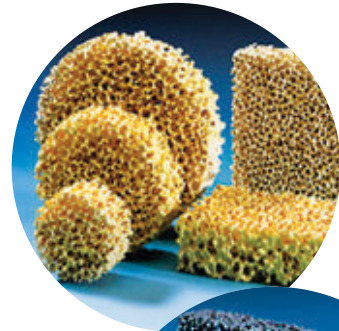
The world's leading manufacturers of Ceramic Foam Filters for molten metal filtration has chosen Forace Polymers as their exclusive partner in India.

Cerazirk ZrO_2 Filter

Cerazirk® ZrO_2 ceramic foam filters are used in cast steel, super alloy, cast iron and large iron casting applications. The filter is suitable for all types of steel alloys, as well as nickel-and cobalt-based alloys. The temperature stability of ZrO_2 Cerazirk filters is 1700°C . Because of the excellent thermal and mechanical capacity of the material used on the basis of stabilised ZrO_2 , our proven Cerazirk ZrO_2 filters are also highly suitable for applications in large cast iron with higher casting weights. Due to the excellent chemical resistance of ZrO_2 Cerazirk, this filter can also be used in pouring magnesium and its alloys because of its inertness.

Cerazirk LD Filter

Cerazirk LD – that is the new and highly innovative ceramic foam filter for all types of steel casting. The Cerazirk LD filter has some major advantages over common filtration solutions. Cerazirk LD filters offer an improved filter capacity over ZrO_2 -based filters. Furthermore, the risk of freezing effects at lower casting temperatures is greatly reduced, due to the lower material density of Cerazirk LD filters. Finally, Cerazirk LD filters have an innovative surface coating, which increases the filtration efficiency. The Cerazirk LD filter removes inclusions e.g. Al_2O_3 particles, Al-Mg spinels and FeO particles very efficiently from the melt - much more efficient compared to other filter materials.





Refractory Industry

- Phenolic powdered and liquid resins (Resol and Novolak)

Abrasive Industry

- Powdered and liquid PF resins for bonded abrasives
- PF, UF and alkyd resins for coated abrasives

Friction Industry

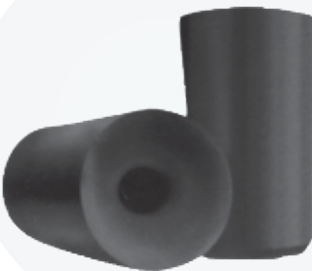
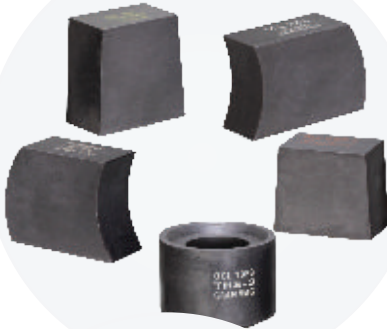
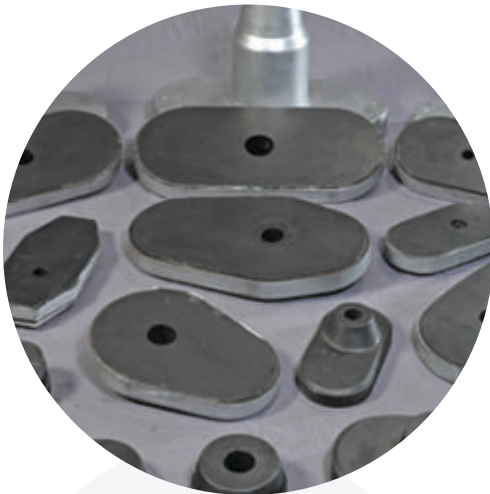
- Straight and substituted phenolics

Rubber Industry

- Straight and substituted phenolics

Bulb Sealing Compound

- Solid phenolics





Resin Felt

- Powdered phenolics
- Powdered phenolics (Fire Retardant Grade)

Resin for Floral Foam

- Liquid phenolics

Filter Paper

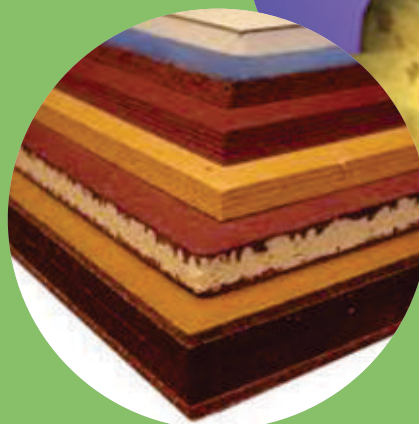
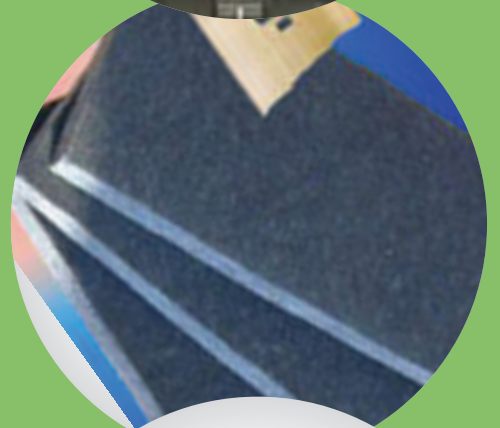
- Solid & liquid phenolics

Scrub Pads

- Liquid phenolics

Glass Fibre Reinforced Composite Panels

- Liquid phenolics



Non Ferrous Industry Consumables

Long Life Dycotes from John Winter, U.K

- Dytek S – Long Life Highly insulating smooth coating
- Dytek S LL – Extra Long Life Highly insulating smooth coating
- Dytek M – Textured insulating coating designed to promote metal flow and reduce entrapped air
- Dytek G – Graphite based coating
- Dytek T – Titanium Oxide coating
- Dytek T LL – Long Life Titanium Oxide coating
- Dytek V – Highly insulating moderately textured coating for multipurpose applications
- Dytek V LL – Long Life Highly insulating moderately textured coating for multipurpose applications
- Dytek D - Two-part smooth insulated coating
- Dytek Zr – Zircon/Red Oxide primer coating
- BN H2O-B – Boron nitride coating

High Performance HPDC Lubricants from JODOVIT, Italy

- LUBRAX COLATE 8805 D – HPDC lubricant operating at temperature higher than 380 °C
- LUBRAX COLATE 5283 SPECIAL CONC - HPDC lubricant operating at temperature higher than 300 °C
- VERNIX SCHELL X BN 33 - Boron nitride coating
- LUBRAX BORCOMPOUND R - Boron nitride coating
- LUBRAX PASTE TW – Ladle coat
- LUBRAX T 201 SW - Ladle coat
- LUBRAX START 46 – Start Up Oil
- LUBRAX CUPRUM - Antiscuffing grease
- LUBRAX PISTON OIL 150 – Plunger oil lubricant
- LUBRAX GRAPH FLUID 500 – Synthetic lubricating oil
- PROTEX88 - Flux for copper and brass
- LUBRAX POW GRAPH/ GRAPH 1 – Graphite paste auxiliary for die casting

Granulated flux

FORACE GR -2510	Mild exothermic drossing	FORACE GR -2220	Low temperature cleaning
FORACE GR -2516	Covering, drossing and cleaning flux	FORACE GR -2712	High temperature modifying
FORACE GR - 510	Low temperature granulated flux	FORACE GR -2715	Low temperature modifying
FORACE GR -6511	Sodium free drossing	FORACE GR -2815	Grain refining
FORACE GR -6512	Na, Ca free cleaning & drossing	FORACE GR-111	Fluoride free drossing flux
FORACE GR -2410	Cleaning	FORACE GR -ALMG (60:40)	Multi purpose flux
FORACE GR -88	Furnace cleaning flux	FORACE GR -ALMG (40:60)	Multi purpose flux
FORACE GR -520	Granulated flux	FORMAGREMOVER GR	Magremover granulated flux

Powder fluxes

FORCOVERALL -11	Covering & drossing	FORCOVERALL -88	Reclaiming of chips
FORCOVERALL -5	Superior covering & drossing	FORBRUSS -55	Copper based alloys removing alumina
FORCOVERALL -29	Sodium free covering	FORBRUSS -77	For melting of turning / burning for melting of brass scrap
FORCOVERALL -36	High temp modifying	FORBRAL -4	Coverflux for copper & bronze
		FORBRAL -4 REP	Coverflux for copper base alloys

Die Coatings For Gdc, Lpdc & Hpdc

FORCOAT NF -14 SPL	Insulating water based	FORCOAT NF - 535	For Thin section Al alloys
FORCOAT NF -11 RL	Graphite water based	FORCOAT NF - 536	For Thick section Al alloys
FORCOAT NF -101	Zircon water based	FORCOAT NF - 6022	Die coat for HPDC
FORCOAT NF - 8420	Plunger lube water base	FORCOAT NF - GL	Plunger coating
FORCOAT NF - 8790	Plunger lube oil base without graphite oil	FORCOAT NF - GL-G	Plunger coating graphite free
FORCOAT NF - ALN	Aluminum thinner base	FORCOAT NF - 60	Insulating coating
FORCOAT NF - ALN (paste)	Chill paint for Aluminium casting		

Degassing & Grainrefining tablets

FORGRAIN REFINER 2	Magnesium alloy based only sodium free grain refining by carbon.
FORDEGASSER 200	Degassing maximum scavenging AL Chloride
FORDEGASSER 190	Degassing and Grain refining scavenging gas AL Chloride
FORDEGASSER 5/10/20	Degassing tablet for copper and brass
FORDEGASSER CF/Fordegasser N2	Chlorine free Degassing Tablet
FORDEGASSER CF/Fordegasser N2	Degassing tablets for copper and brass
FORMAGREMOVAL GR/tablet	Magnesium removal



Master Alloys

FORACE ALTIB 5:1	Aluminium titanium boron	FORACE ALTIB 10 %	Aluminium titanium
FORACE ALSR 5 %	Aluminium Strontium	FORACE ALSR 10 %	Aluminium Strontium
FORACE ALB 5%	Aluminium Boron		

Others

FORMASTIC	Insulating paste	FORCOAT NF-SP	Start UP paste
FORCOAT NFLD	Ladlecoat for cast iron	FORCOAT NFLD G	Ladlecoat for steel

Degassing Machines

Flux Injector Machines

Safety, Health and Environment

With strong principles of social commitment embedded within the company, all measures are taken to ensure perfect harmony with the delicate ecology surrounding the plant. As a part of its responsibility, the company has maintained 10,000 green trees surrounding the plant premises. Proper precautions are taken to ensure that there is no adverse impact on natural resources. Adequate standards are followed in handling solvents and hazardous chemicals.

Our technology development team continuously upgrades product formulations with a view to minimise free monomers, BTX solvents, so as to control deterioration of environment at workplace.





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9001 : 2015